



BOEN

Hardwood flooring laid in patterns

Classic, versatile and contemporary

YOUR STYLE · YOUR FLOOR

*Wood makes floors come alive.
Laid in patterns, they are even
more unique.*

With its individual grain, structure and colour, each plank of wood exudes a natural uniqueness. For generations, these fine woods have been laid in patterns, turning them into hardwood floors for uniquely individual rooms.

Whether laid in classic herringbone or in rhomboid or cube form, whether as a varied mosaic or fascinating Chevron: the possibilities are endless. We invite you to get to know the wide variety of BOEN hardwood flooring that can be laid in patterns.



Oak Adagio, Chevron

Graphical seduction Chevron

The Chevron resembles a row of arrows. This elegant graphic and angular pattern goes back to the ceramic floors of the Bronze Age, which were discovered in the ancient village of Knossos on Crete. With its perfectly aligned shape, a Chevron floor provides an elegant look and a stylish atmosphere.

Thanks to a tongue-and-groove connection, the planks are easy to lay in a Chevron pattern. They have a micro bevel on all four sides of the plank that subtly enhances the effect. The surface is protected effectively with our Live Natural oil.





Oak Adagio, Chevron



CHEVRON OAK ADAGIO

Dimension: 14 x 138 x 611 mm

Special features: brushed, 4V bevel,
available also untreated

Floor heating systems: Very suitable

Surface:  Live Natural oil



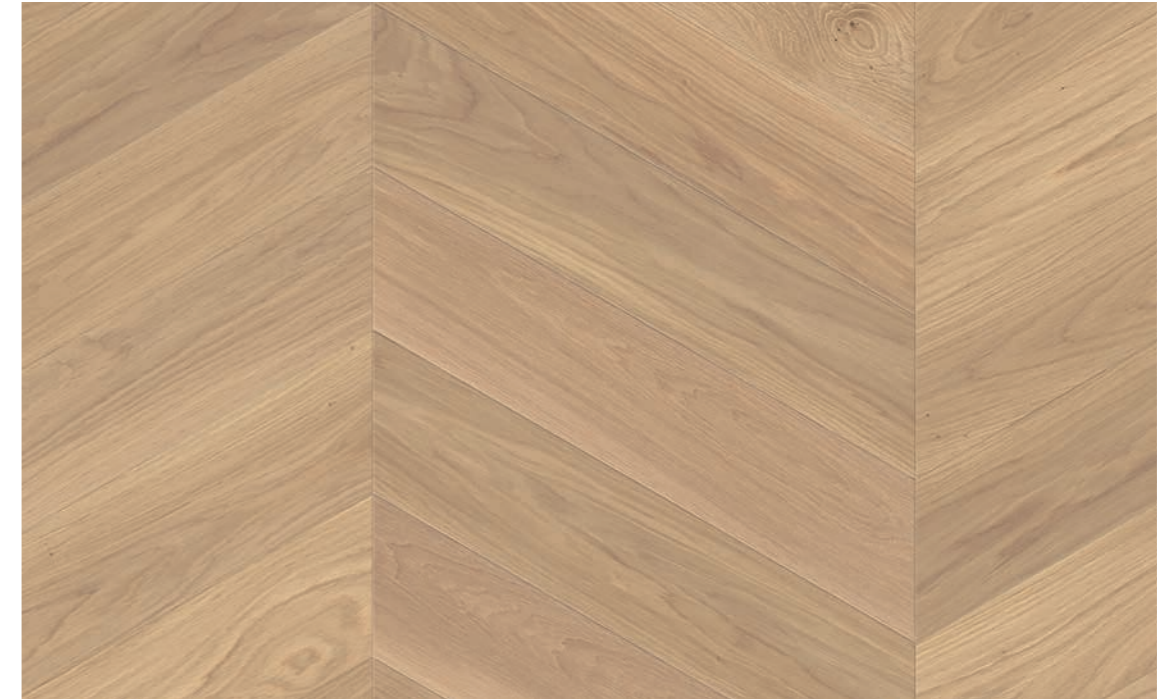
CHEVRON OAK ANIMOSO

Dimension: 14 x 138 x 611 mm

Special features: brushed, 4V bevel

Floor heating systems: Very suitable

Surface:  Live Natural oil



CHEVRON OAK ADAGIO WHITE

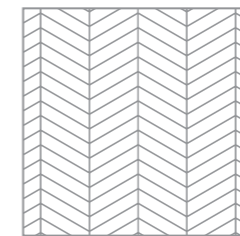
Dimension: 14 x 138 x 611 mm

Special features: brushed, 4V bevel

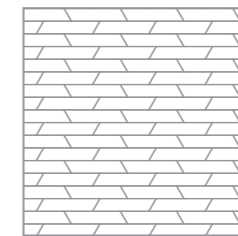
Floor heating systems: Very suitable

Surface:  Live Natural oil

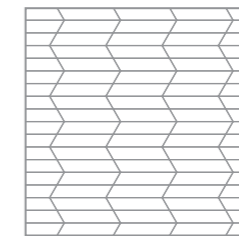
► Possible installation patterns



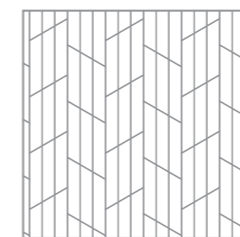
Plank ratio A to B: 1:1



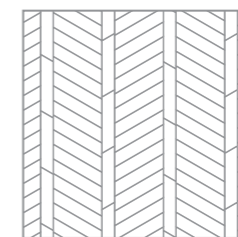
Plank ratio A to B: 1:1



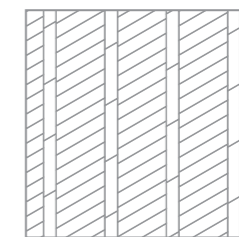
Plank ratio A to B: 1:1



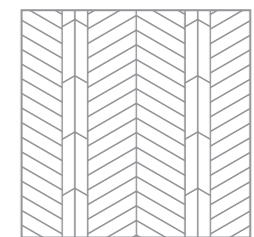
Plank ratio A to B: 1:1



Plank ratio A to B: 1:1



Plank ratio A to B: 1:4



Plank ratio A to B: 1:1

Chevron

Dimension:

14 x 138 x 611 mm

- 3-layer parquet
- Top layer: approx. 3.5 mm
- Middle layer: 8.8 mm
- Bottom layer: 1.7 mm
- A-planks und B-planks
- 4V bevel
- Live Natural oil

Innovative classic: Herringbone Click

Herringbone makes an impression - and is one of the most popular hardwood flooring patterns in the world. The name of the timeless and elegant laying pattern is derived from the similarly structured fish skeleton. In a room, a herringbone floor gives rise to a modern and classic atmosphere.

The special thing about this floor is the simple and at the same time very secure installation thanks to the 5G Click joint, one of the best click systems on the market. BOEN Herringbone Click can

thus either be installed as a floating floor or glued to the subfloor. This creates more flexibility and makes installation much easier.

The elegant character of the floor is emphasised by calm gradings in transparent oak colours and a beautiful shade of white. If you want a little extra liveliness in your floor, opt for the vibrant 'Animoso' grading. All the planks have a bevel around their circumference and are protected effectively by the natural oil 'Live Natural'.





HERRINGBONE CLICK OAK ADAGIO

Dimension: 14 x 138 x 690 mm

Floor heating systems: Suitable

Special features: 4V bevel, brushed, unbrushed and untreated

Surface:  Live Natural oil



HERRINGBONE CLICK OAK ANIMOSO

Dimension: 14 x 138 x 690 mm

Floor heating systems: Suitable

Special features: 4V bevel, brushed

Surface:  Live Natural oil



HERRINGBONE CLICK OAK ADAGIO WHITE

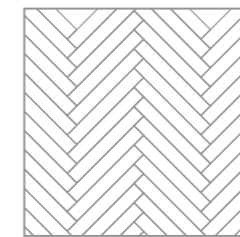
Dimension: 14 x 138 x 690 mm

Special features: 4V bevel, brushed and unbrushed

Floor heating systems: Suitable

Surface:  Live Natural oil

- ▶ Possible installation pattern



Herringbone

- ▶ For an easy start: initial triangle for installation



Herringbone Click

Dimension: 14 x 138 x 690 mm

- ▶ 3-layer parquet
- ▶ Top layer: approx. 3.5 mm
- ▶ Middle layer: 8.8 mm
- ▶ Bottom layer: 1.7 mm
- ▶ A-planks und B-planks
- ▶ 4V bevel
- ▶ Live Natural oil

Expressive looks: Prestige and Traffic

Nothing is more important than your own personal style! With Prestige and Traffic, which has been designed specifically for areas that are heavily used, individuality is at the heart of everything. In addition to the wide variety of possible installation patterns, the choice of colour also plays an important role. Light shades convey a sophisticated sense of lightness, while dark tones provide accents full of character.

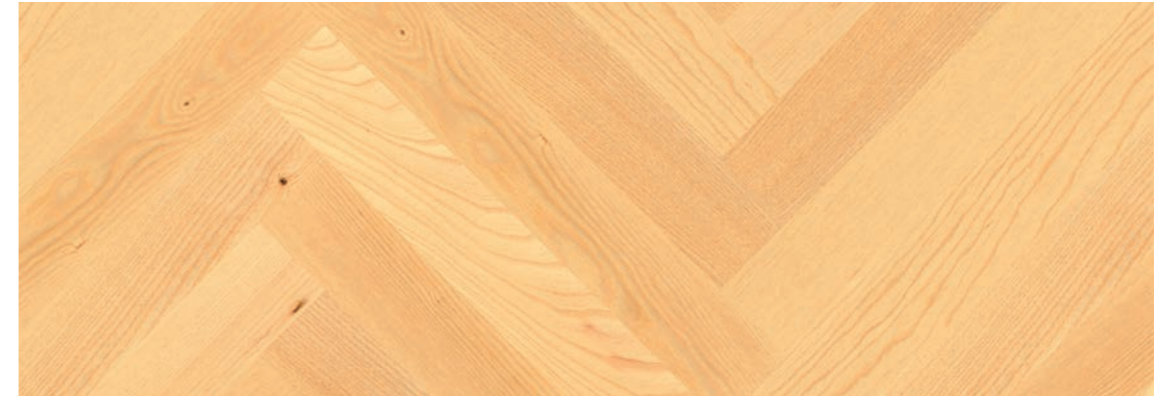
Together with the interior design, style worlds from boho to Scandi and from modern country house to the urban industrial look can be created. If you need a floor with a lower installation height, Prestige is ideal with its total thickness of just 10 mm and is also perfect for use with underfloor heating.



LUX26 © Nobilis www.nobilis.fr



Beech Nature, Prestige

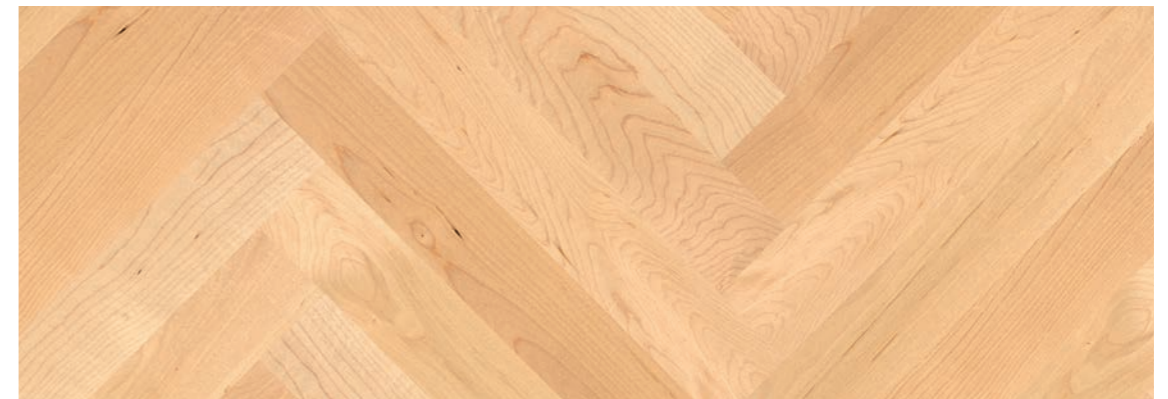


PRESTIGE ASH NATURE

Dimension: 10 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*

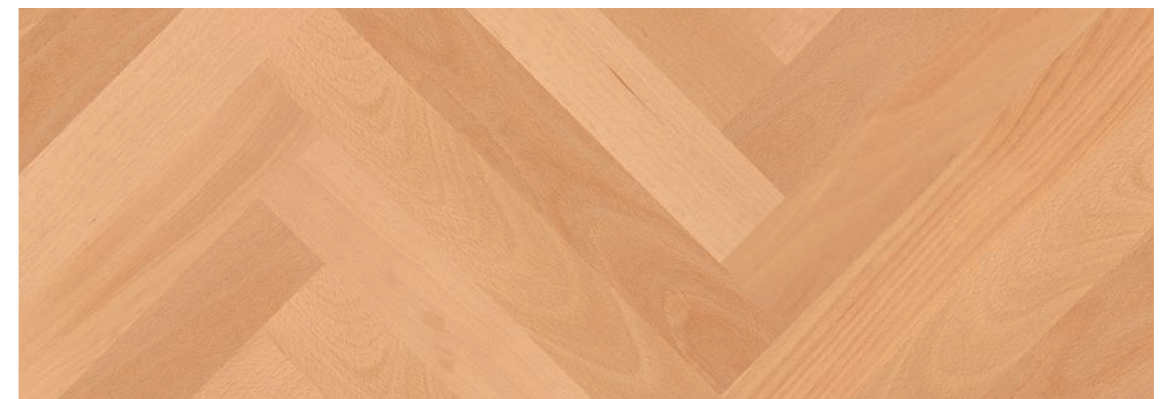


PRESTIGE MAPLE CANADIAN NATURE

Dimension: 10 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



PRESTIGE BEECH NATURE

Dimension: 10 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



Oak Select, Prestige



PRESTIGE OAK SELECT

Dimension: 10 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  Live Natural oil  Live Matt lacquer



PRESTIGE OAK NATURE

Dimension: Prestige 10 x 70 x 470 mm
Traffic 12.5 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  Live Natural oil  Live Matt lacquer



PRESTIGE OAK BASIC

Dimension: Prestige 10 x 70 x 470 mm
Traffic 12.5 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  Live Natural oil  Live Matt lacquer



Oak Nature white, Prestige



PRESTIGE OAK NATURE WHITE

Dimension: 10 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  Live Natural oil  Live Matt lacquer



PRESTIGE OAK BALTIC WHITE

Dimension: 10 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  Live Natural oil  Live Matt lacquer

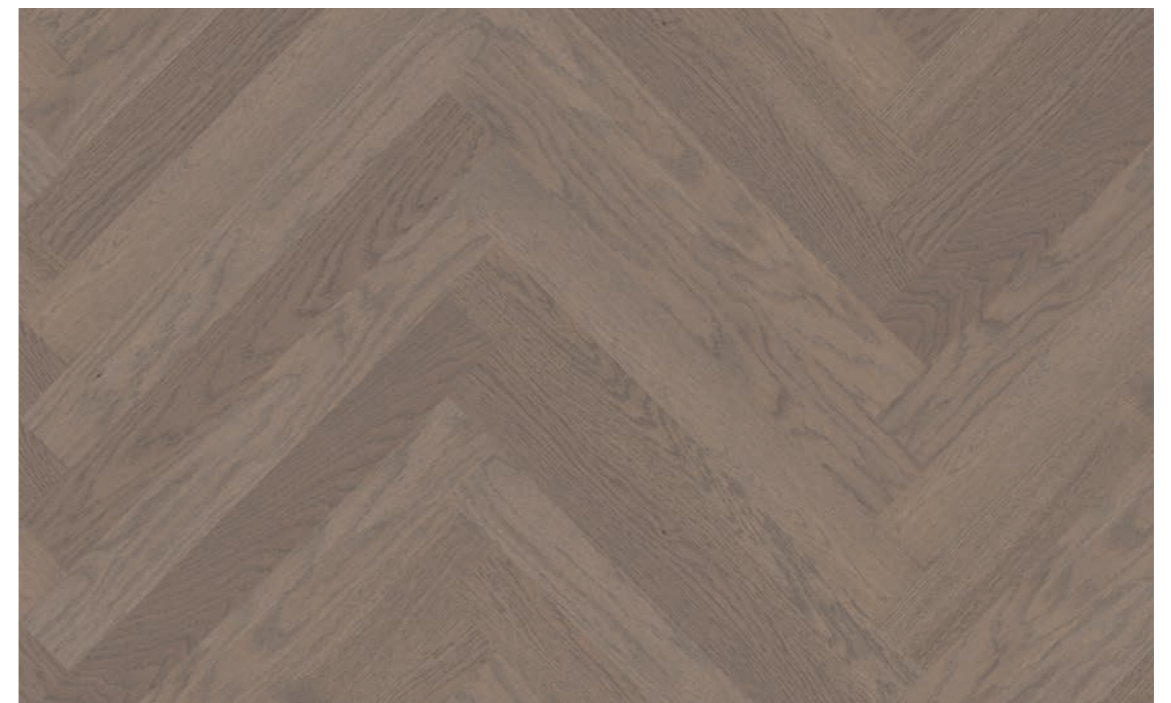


PRESTIGE CHERRY AMERICAN NATURE

Dimension: 10 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



PRESTIGE OAK ARIZONA

Dimension: 10 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  *Live Matt lacquer*

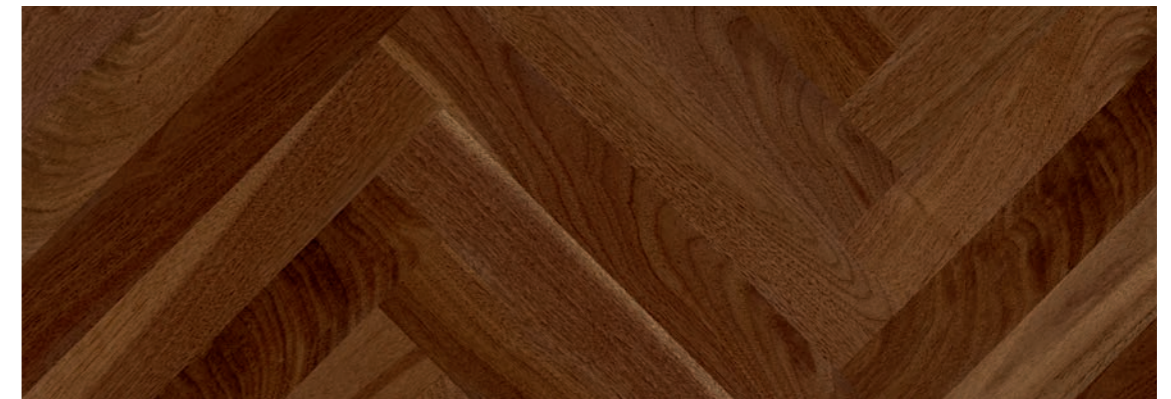


PRESTIGE OAK TOSCANA

Dimension: 10 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  *Live Matt lacquer*

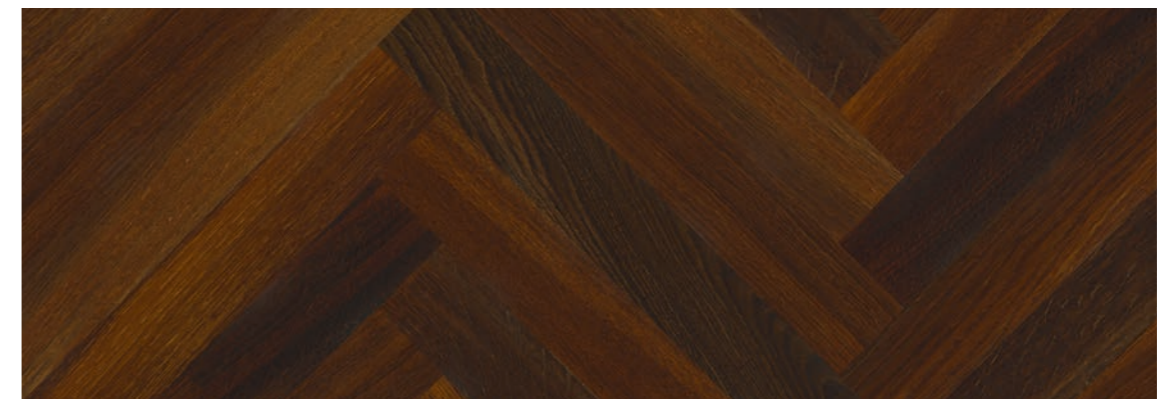


PRESTIGE WALNUT AMERICAN NATURE

Dimension: 10 x 70 x 470 mm

Floor heating systems: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



PRESTIGE OAK SMOKED NATURE

Dimension: 10 x 70 x 470 mm

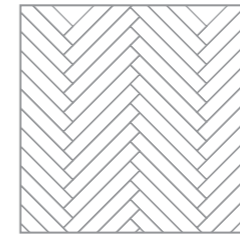
Floor heating systems: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*

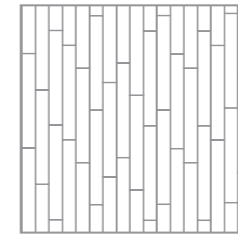


Oak Ballie white, Prestige

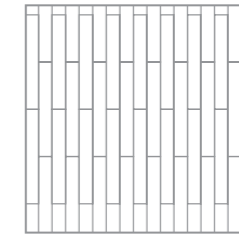
► Possible installation patterns



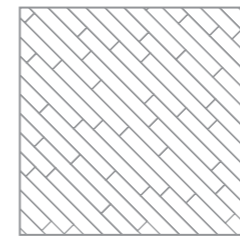
Herringbone



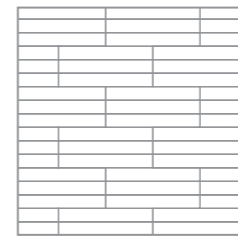
Longstrip



Longstrip brickbond



Diagonal



B-strip, brickbond

Lengthwise? Transverse? As a mosaic, in cubes, rhombuses or as a braided pattern...? The possibilities for laying a hardwood floor in a pattern are almost limitless. Depending on the design, it can change the visual effect of a room.

Ask your local hardwood flooring specialist and develop your individual ideas for laying your hardwood floor together with them.

Prestige

Dimension: 10 x 70 x 470 mm

- 2-layer parquet
- Top layer: approx. 3.5 mm
- Bottom layer: 6.5 mm spruce
- Live Natural oil, Live Matt lacquer

Traffic

Dimension: 12.5 x 70 x 470 mm

- 2-layer parquet
- Top layer: approx. 5.5 mm
- Bottom layer: 7.0 mm spruce
- Live Natural oil, Live Matt lacquer

Amazing inspiration: Maxi

When rooms merge into one other or when a spatial effect needs to be enhanced in houses or flats, it makes sense to think bigger, even with patterns. Our Maxi format with its well-proportioned dimensions allows for the varied design of spaciousness with a generous

character. The total thickness of just 10.5 mm offers many advantages, for example when it is important to achieve a low installation height in the room. And for a fascinating effect, we offer Oak Nature with left and right-hand strips for the installation of herringbone patterns.

arte-international.com © Arte





MAXI OAK NATURE

Dimension: 10.5 x 100 x 1000 mm

Special features: Brushed/unbrushed,
2V bevel / no bevel

Floor heating systems: *Very suitable*

Surface:  Live Natural oil  Live Matt lacquer



MAXI OAK NATURE HERRINGBONE

Dimension: 10.5 x 100 x 1000 mm

Special features: Brushed/unbrushed,
4V bevel / no bevel

Floor heating systems: *Very suitable*

Surface:  Live Natural oil  Live Matt lacquer



MAXI OAK RUSTIC

Dimension: 10.5 x 100 x 1000 mm

Special features: Brushed/unbrushed,
2V bevel / no bevel

Floor heating systems: *Very suitable*

Surface:  Live Natural oil  Live Matt lacquer



MAXI OAK NATURE WHITE

Dimension: 10.5 x 100 x 1000 mm

Special features: Brushed/unbrushed,
2V bevel / no bevel

Floor heating systems: Very suitable

Surface:  Live Natural oil  Live Matt lacquer



MAXI OAK NATURE LIVE PURE

Dimension: 10.5 x 100 x 1000 mm

Special features: Brushed, 2V bevel

Floor heating systems: Very suitable

Surface:  Live Pure lacquer



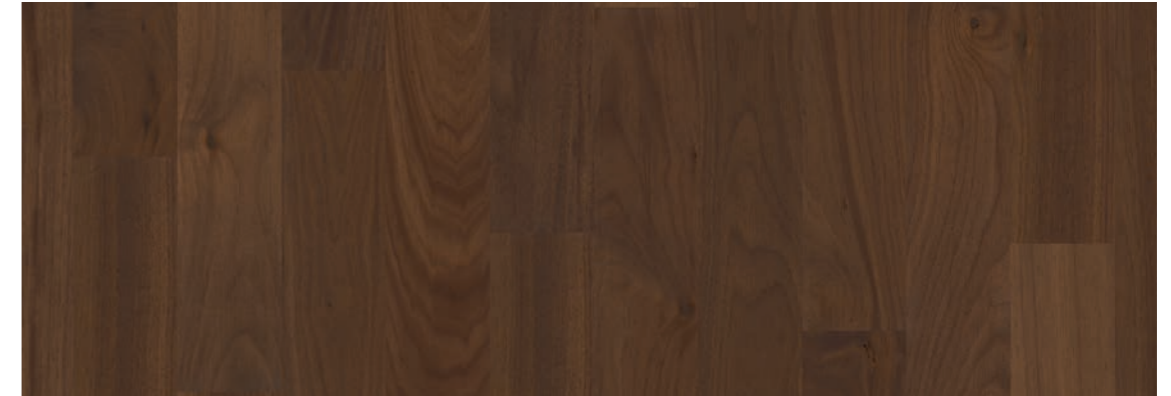
MAXI OAK RUSTIC LIVE PURE

Dimension: 10.5 x 100 x 1000 mm

Special features: Brushed, 2V bevel

Floor heating systems: Very suitable

Surface:  Live Pure lacquer

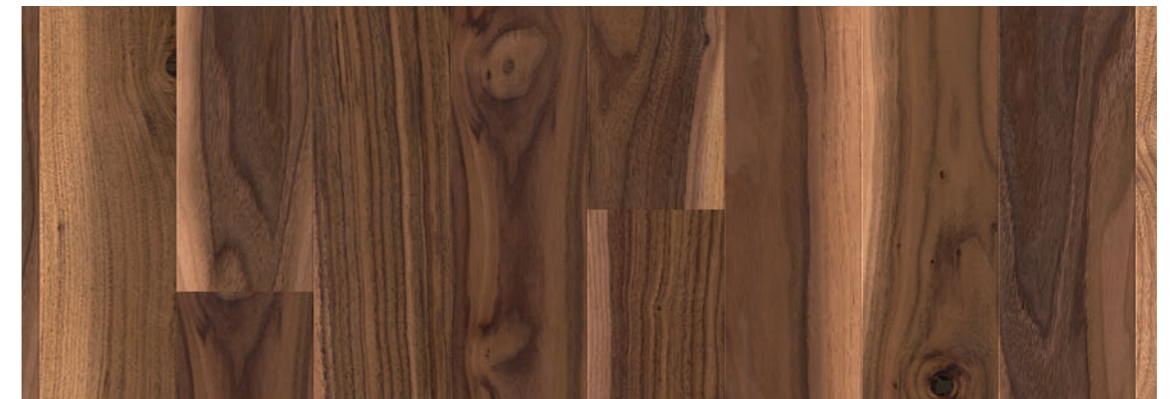


MAXI WALNUT AMERICAN NATURE

Dimension: 10.5 x 100 x 833 mm

Floor heating systems: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*




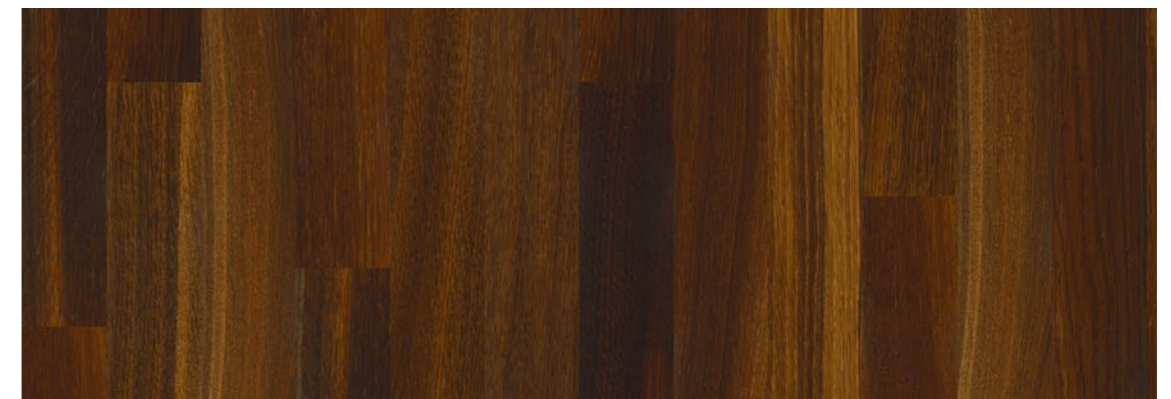
MAXI WALNUT AMERICAN RUSTIC

Dimension: 10.5 x 100 x 833 mm

Floor heating systems: *Very suitable*

Special features: *Brushed, 4V bevel*

Surface:  *Live Natural oil*



MAXI OAK SMOKED NATURE

Dimension: 10.5 x 100 x 833 mm

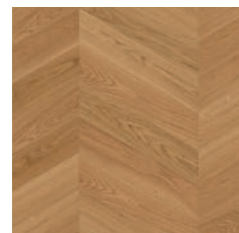
Floor heating systems: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*

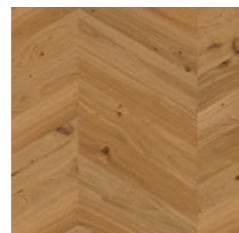
The whole variety of our patterned floors

The colours for our patterned floors range from very light nuances to very dark brown shades. Enjoy exploring!

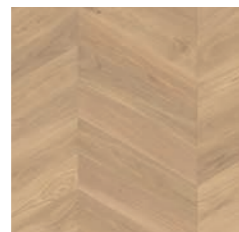
CHEVRON *From page 6 onwards*



Oak Adagio



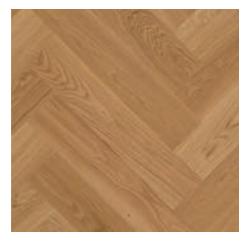
Oak Animoso



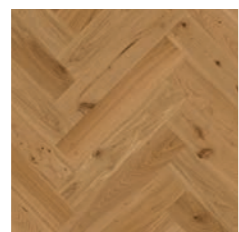
Oak Adagio white



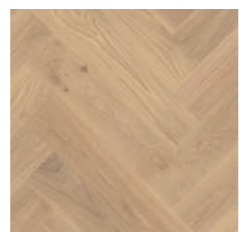
HERRINGBONE CLICK *From page 12 onwards*



Oak Adagio

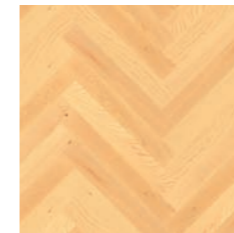


Oak Animoso

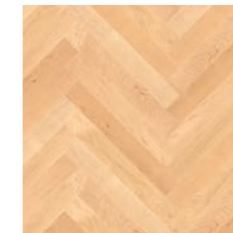


Oak Adagio white

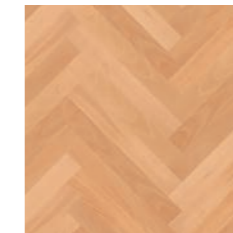
PRESTIGE / TRAFFIC *From page 18 onwards*



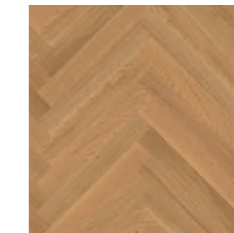
Ash Nature



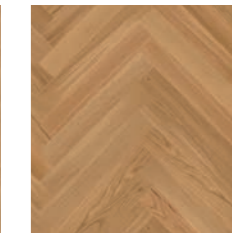
Maple Can. Nature



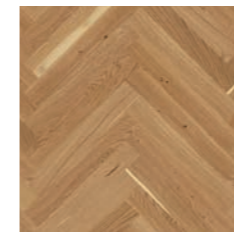
Beech Nature



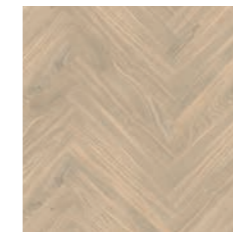
Oak Select



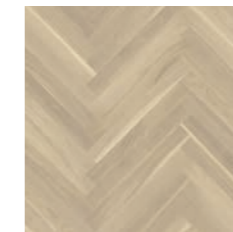
Oak Nature



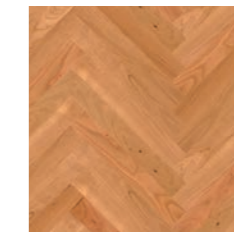
Oak Basic



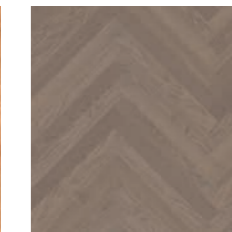
Oak Nature white



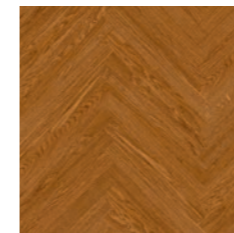
Oak Baltic white



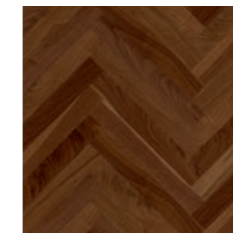
Cherry American Nature



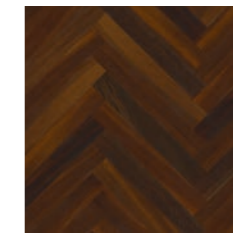
Oak Arizona



Oak Toscana



Walnut American Nature

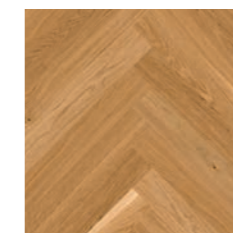


Oak Smoked Nature

MAXI *From page 32 onwards*



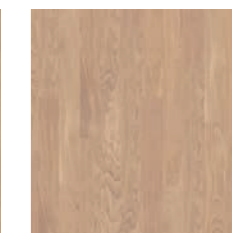
Oak Nature



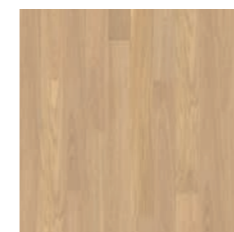
Oak Nature Herringbone



Oak Rustic



Oak Nature white



Oak Nature, Live Pure



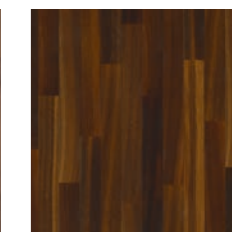
Oak Rustic, Live Pure



Walnut American Nature



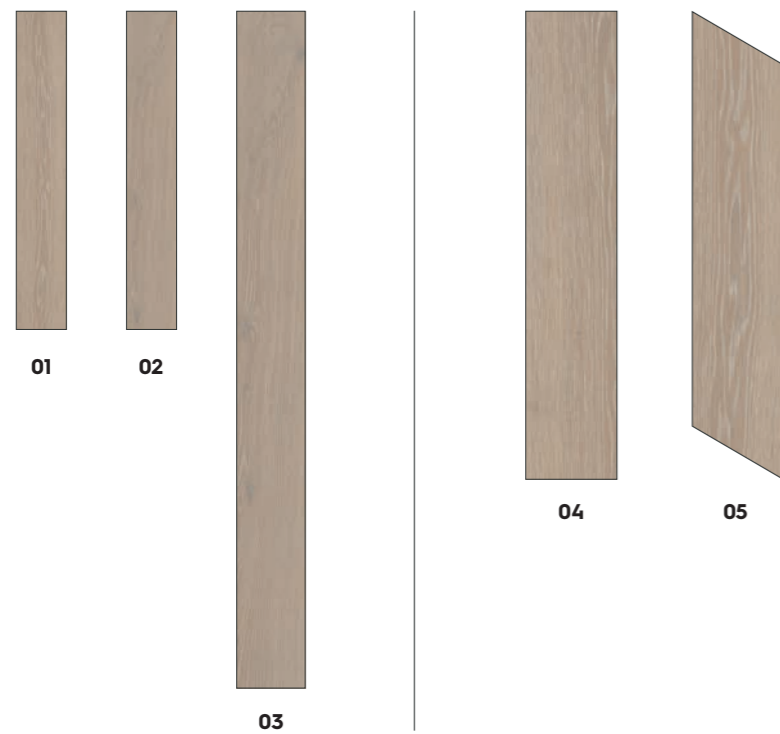
Walnut American Rustic



Oak Smoked Nature

Formats

When it comes to hardwood flooring with patterns, it's always all about playing with formats and shapes. To give you as much flexibility as possible, BOEN offers a selection of 2-layer and 3-layer hardwood floors.



2-layer parquet

- 01** TRAFFIC
12.5 x 70 x 470 MM
- 02** PRESTIGE
10 x 70 x 470 MM
- 03** MAXI
10.5 x 100 x 833/ 1000 MM

3-layer parquet

- 04** HERRINGBONE CLICK
14 x 138 x 690 MM
- 05** CHEVRON
14 X 138 X 611 MM

Surfaces

BOEN places considerable emphasis on protecting the environment during all phases of production. Neither lacquer nor oil emit gases which are harmful to humans or to the environment. BOEN offers its customers a wide range of surface finishes.



Live Matt lacquer

This 6 layer Live Matt sealing with a very low gloss level makes the surface look "as oiled". A natural look combined with the advantages of a scratch-resistant finish.



Protected by Bona
Live Matt Lacquer is supplied by Bona.



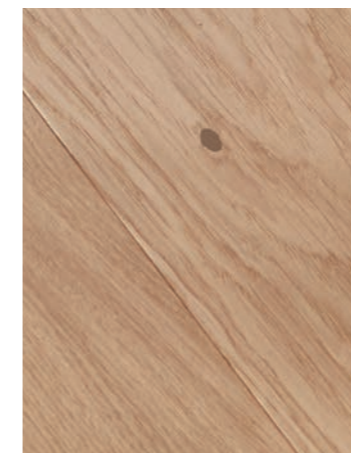
Live Natural oil

Live Natural is a natural surface treatment containing oils such as sunflower, thistle or soya bean oil as well as naturally occurring waxes (carnauba, candelilla). Deep penetration of the oil into the wood is ensured by two-time application on a custom-made production line. The wood pores are saturated, and drying takes place completely naturally in the open air during a process known as the Air-Plus Process. The floor has extremely good protection properties against liquids.



Live Pure lacquer

Live Pure is the innovative product development from BOEN: Oak planks with Live Pure surface treatment have a very natural look with ultra matt finish and very good protective characteristics. Live Pure protects the floor from dust, dirt and liquids thanks to a special treatment applied to the surface which leaves the look of the hardwood floor smooth, clear and naturally light - almost like untreated wood.



Environment

Hardwood flooring is a natural product. As a company that works with wood, BOEN has been entrusted with upholding an important legacy.



BOEN flooring is a product of natural materials. Respect for nature and for the requirement of environmental sustainability is reflected in our processing and management of raw materials. BOEN is constantly seeking methods for processing the raw materials in the most gentle and sustainable manner possible.

The raw materials processed at BOEN come from sustainable forests and other controlled sources. Beyond that, the BOEN factories have implemented a chain-of-custody system in accordance with the FSC™ standards. The Forest Stewardship Council™ is a well-known forest certification scheme.

BOEN's production methods are noted for their quality and excellent use of resources. The timber is quickly transported to the sawmill and cut, so that the drying process can start as soon as possible, thereby avoiding

discolouration. The wood is dried under monitored conditions. This allows us to guarantee the highest degree of stability for our floors.

Multi-layer hardwood flooring provides considerable savings in resources compared to solid hardwood flooring. The use of hardwood is limited to the wear layer. Three-fifths of our parquet is based on spruce and pine woods. Sawn and planed chips are by-products that occur naturally and are used in the factory's heating systems for the drying kilns, hot water supply and fuel pellets.

The German Blue Angel label has been awarded to BOEN, confirming that our manufacturing methods produce minimal amounts of waste gas and consequently contribute to a good interior climate.

OUR CERTIFICATES



Across the globe, **the Forest Stewardship Council™, FSC™**, promotes an approach to forest management that is environmentally appropriate, socially beneficial and economically viable.

The companies within the BOEN Group have implemented a chain-of-custody system in accordance with the standards of the FSC and are

able to supply FSC-certified products. BOEN supplies products with the FSC Mix 70% label. All of the products are available as FSC certified on request only. Our Group license code is FSCTM C009732, certificate number SGSCH-COC-001535.

www.fsc.org, FSC – The mark of responsible forestry.



The **Real Wood** logo is administered exclusively by authorised manufacturers belonging to the European Federation of the Parquet Industry (FEP). The decision in favour of real wood has ecological benefits.



www.blauer-engel.de/uz176

Products with the **Der blaue Engel (Blue Angel)** seal of quality contain very low levels of emissions in order to ensure a healthy indoor climate.



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