

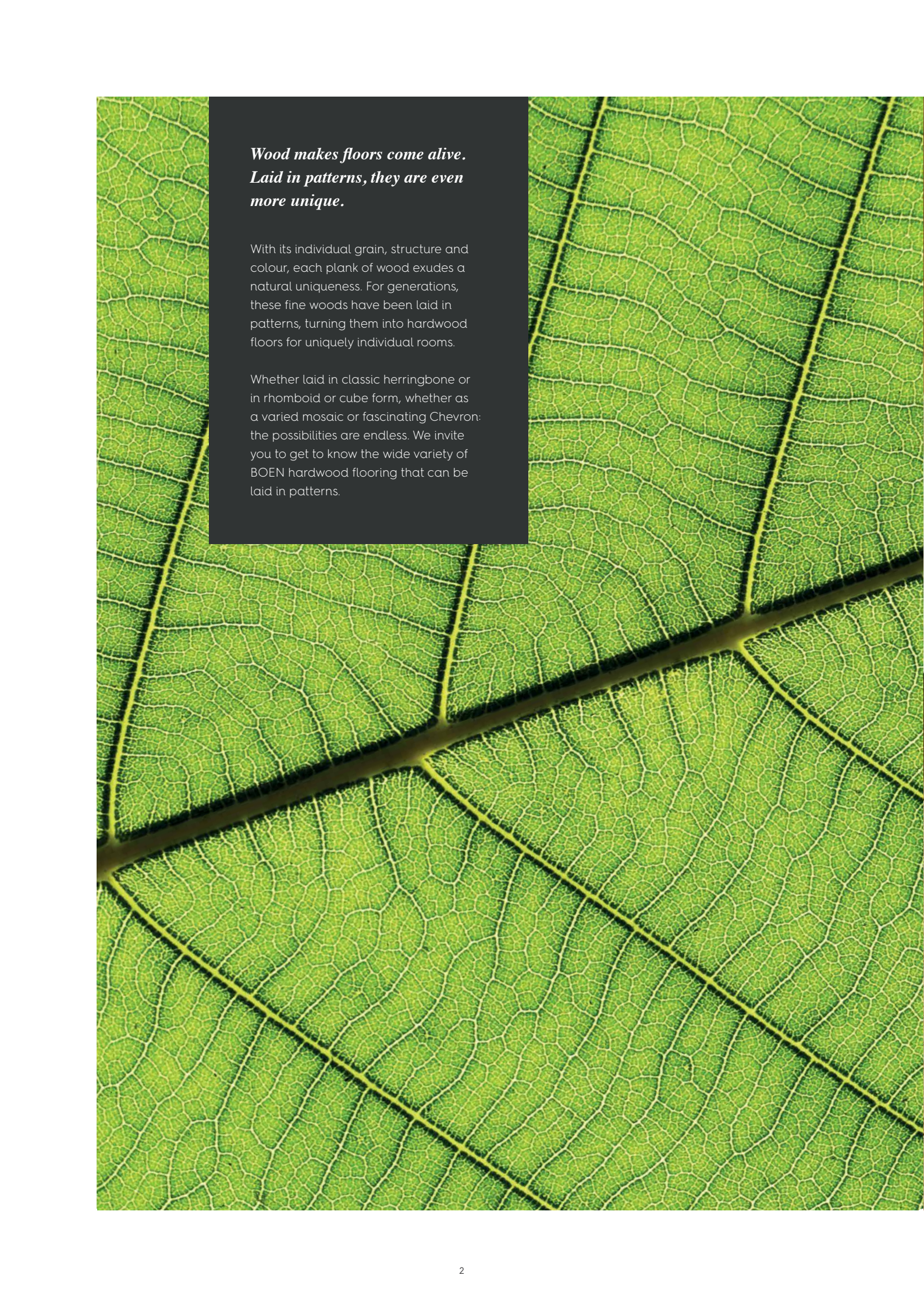


BOEN

Hardwood flooring laid in patterns

Classic, versatile and contemporary

YOUR STYLE · YOUR FLOOR



*Wood makes floors come alive.
Laid in patterns, they are even
more unique.*

With its individual grain, structure and colour, each plank of wood exudes a natural uniqueness. For generations, these fine woods have been laid in patterns, turning them into hardwood floors for uniquely individual rooms.

Whether laid in classic herringbone or in rhomboid or cube form, whether as a varied mosaic or fascinating Chevron: the possibilities are endless. We invite you to get to know the wide variety of BOEN hardwood flooring that can be laid in patterns.



Oak Adagio, Chevron

The whole variety of our patterned floors

The colours for our patterned floors range from very light nuances to very dark brown shades. Enjoy exploring!

CHEVRON *From page 6 onwards*



Oak Adagio



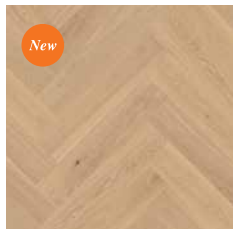
Oak Animoso



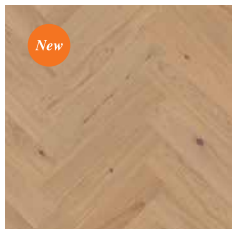
Oak Adagio white



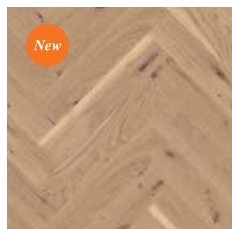
HERRINGBONE CLICK *From page 12 onwards*



Oak Adagio Live Pure



Oak Animoso Live Pure



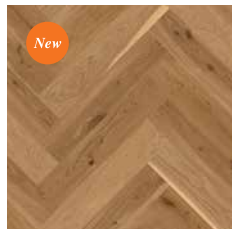
Oak Vivo Live Pure



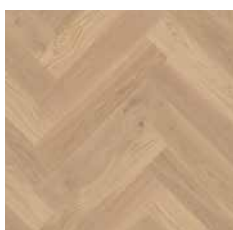
Oak Adagio



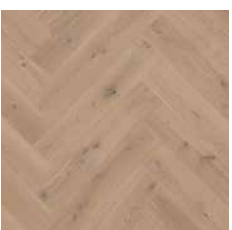
Oak Animoso



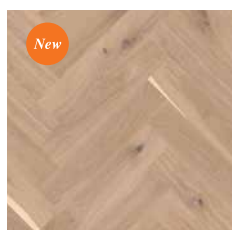
Oak Vivo



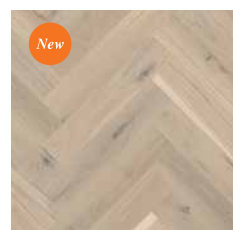
Oak Adagio white



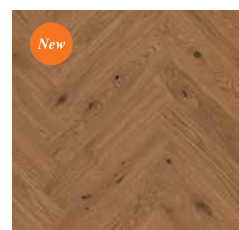
Oak Animoso white



Oak Vivo white

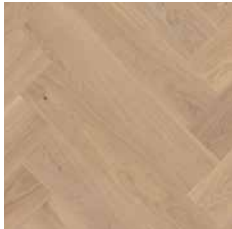


Oak Pale White

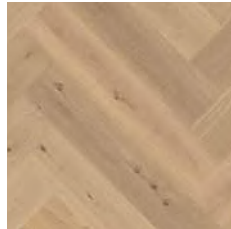


Oak Honey

HERRINGBONE CLICK CASTLE New



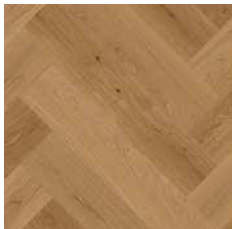
Oak Adagio Live Pure



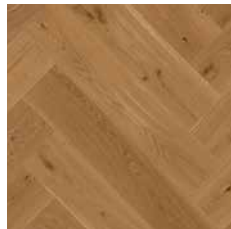
Oak Animoso Live Pure



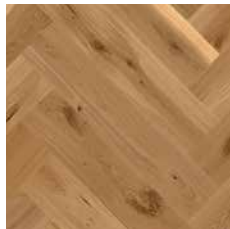
Oak Vivo Live Pure



Oak Adagio

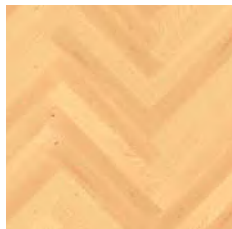


Oak Animoso



Oak Vivo

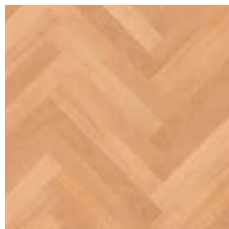
PRESTIGE / TRAFFIC *From page 18 onwards*



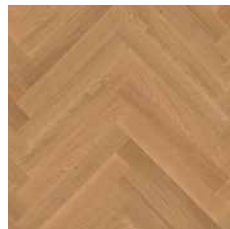
Ash Nature



Maple Can. Nature



Beech Nature



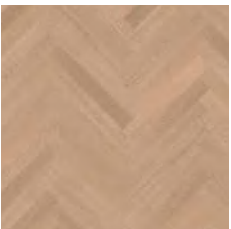
Oak Select



Oak Nature



Oak Basic



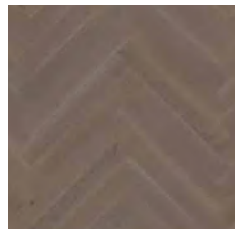
Oak Nature white



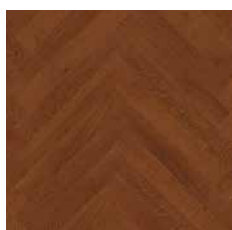
Oak Baltic white



Cherry American Nature



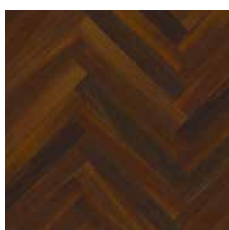
Oak Arizona



Oak Toscana



Walnut American Nature



Oak Smoked Nature

Graphical seduction Chevron

The Chevron resembles a row of arrows. This elegant graphic and angular pattern goes back to the ceramic floors of the Bronze Age, which were discovered in the ancient village of Knossos on Crete. With its perfectly aligned shape, a Chevron floor provides an elegant look and a stylish atmosphere.

Thanks to a tongue-and-groove connection, the planks are easy to lay in a Chevron pattern. They have a micro bevel on all four sides of the plank that subtly enhances the effect. The surface is protected effectively with our Live Natural oil.

grahambrown.com © Graham & Brown 2020







CHEVRON OAK ADAGIO

Dimension: 14 x 138 x 611 mm

Features: brushed, 4V bevel,
available also untreated

Floor heating: Very suitable

Surface:  Live Natural oil



CHEVRON OAK ANIMOSO

Dimension: 14 x 138 x 611 mm

Features: brushed, 4V bevel

Floor heating: Very suitable

Surface:  Live Natural oil





CHEVRON OAK ADAGIO WHITE

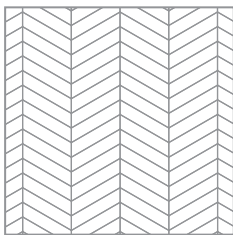
Dimension: 14 x 138 x 611 mm

Floor heating: Very suitable

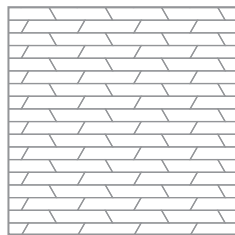
Features: brushed, 4V bevel

Surface:  Live Natural oil

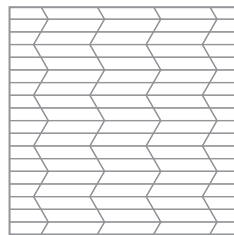
► Possible installation patterns



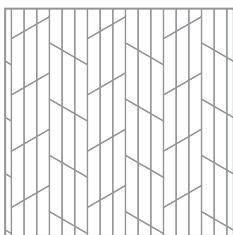
Plank ratio A to B: 1:1



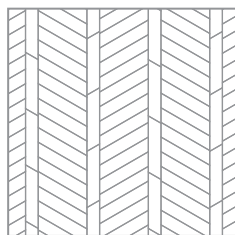
Plank ratio A to B: 1:1



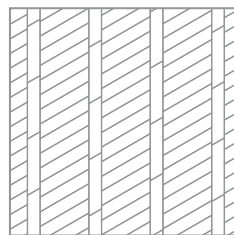
Plank ratio A to B: 1:1



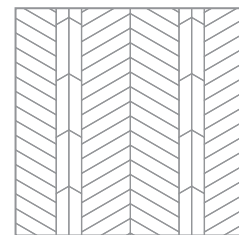
Plank ratio A to B: 1:1



Plank ratio A to B: 1:1



Plank ratio A to B: 1:4



Plank ratio A to B: 1:1

Chevron

Dimension:

14 x 138 x 611 mm

- 3-layer parquet
- Top layer: approx. 3.5 mm
- Middle layer: 8.8 mm
- Bottom layer: 1.7 mm
- A-planks und B-planks
- 4V bevel
- Live Natural oil

Innovative classic: Herringbone Click

Herringbone makes an impression - and is one of the most popular hardwood flooring patterns in the world. The name of the timeless and elegant laying pattern is derived from the similarly structured fish skeleton. In a room, a herringbone floor gives rise to a modern and classic atmosphere.

The special thing about this floor is the simple and at the same time very secure installation thanks to the 5G Click joint, one of the best click systems on the market. BOEN Herringbone Click can thus either be installed as a floating floor

or glued to the subfloor. This creates more flexibility and makes installation much easier.

The unbroken popularity of pattern floors has inspired us to create a new format: Herringbone Click Castle in 209 mm width and 1045 mm length. A large format, that makes an impression and is called "whale-bone" by some people. Whichever format you choose Herringbone Click always stands for a high standard of design and the possibility to make a room classically elegant and modern.



grahambrown.com © Graham & Brown 2020



Oak Animoso Live Pure, Herringbone Click 138 mm



HERRINGBONE CLICK OAK ADAGIO

Dimension: 14 x 138 x 690 mm
14 x 209 x 1045 mm

Features: 4V bevel, brushed

Floor heating: Very suitable

Surface:  Live Pure lacquer



HERRINGBONE CLICK OAK ANIMOSO

Dimension: 14 x 138 x 690 mm
14 x 209 x 1045 mm

Features: 4V bevel, brushed

Floor heating: Very suitable

Surface:  Live Pure lacquer



HERRINGBONE CLICK OAK VIVO

Dimension: 14 x 138 x 690 mm
14 x 209 x 1045 mm

Features: 4V bevel, brushed

Floor heating: Very suitable


Surface:  Live Pure lacquer





HERRINGBONE CLICK OAK ADAGIO

Dimension: 14 x 138 x 690 mm

14 x 209 x 1045 mm 

Floor heating: Very suitable


Surface:  Live Natural oil

Features: 4V bevel, brushed, unbrushed and untreated



HERRINGBONE CLICK OAK ANIMOSO

Dimension: 14 x 138 x 690 mm

14 x 209 x 1045 mm 

Floor heating: Very suitable

Surface:  Live Natural oil

Features: 4V bevel, brushed



HERRINGBONE CLICK OAK VIVO

Dimension: 14 x 138 x 690 mm

14 x 209 x 1045 mm

Floor heating: Very suitable

Surface:  Live Natural oil

Features: 4V bevel, brushed





HERRINGBONE CLICK OAK ADAGIO WHITE

Dimension: 14 x 138 x 690 mm

Floor heating: Suitable

Features: 4V bevel, brushed and unbrushed

Surface:  Live Natural oil



HERRINGBONE CLICK OAK ANIMOSO WHITE

Dimension: 14 x 138 x 690 mm

Floor heating: Suitable

Features: brushed, 4V bevel

Surface:  Live Natural oil



HERRINGBONE CLICK OAK VIVO WHITE

Dimension: 14 x 138 x 690 mm

Floor heating: Suitable

Features: brushed, 4V bevel

Surface:  Live Natural oil



Oak Adagio, Herringbone Click 138 mm



New

HERRINGBONE CLICK OAK PALE WHITE

Dimension: 14 x 138 x 690 mm

Floor heating: Suitable

Features: brushed, 4V bevel,
white pigmented

Surface:  Live Pure lacquer



New

HERRINGBONE CLICK OAK HONEY

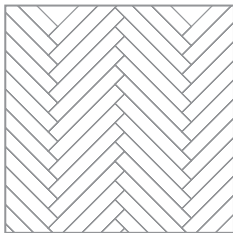
Dimension: 14 x 138 x 690 mm

Floor heating: Suitable

Features: brushed, 4V bevel,
warm brown pigmented

Surface:  Live Natural oil

▶ Possible installation patterns



Herringbone

Herringbone Click

Dimensions:

14 x 138 x 690 mm

14 x 209 x 1045 mm

- ▶ 3-layer parquet
- ▶ Top layer: approx. 3.5 mm
- ▶ Middle layer: 8.8 mm
- ▶ Bottom layer: 1.7 mm
- ▶ A-planks und B-planks
- ▶ 4V bevel
- ▶ Live Natural Oil, Live Pure Lacquer

Expressive looks: Prestige and Traffic

Nothing is more important than your own personal style! With Prestige and Traffic, which has been designed specifically for areas that are heavily used, individuality is at the heart of everything. In addition to the wide variety of possible installation patterns, the choice of colour also plays an important role. Light shades convey a sophisticated sense of lightness, while dark tones provide accents full of character.

Together with the interior design, style worlds from boho to Scandi and from modern country house to the urban industrial look can be created. If you need a floor with a lower installation height, Prestige is ideal with its total thickness of just 10 mm and is also perfect for use with underfloor heating.



LUX26 © Nobilis www.nobilis.fr





PRESTIGE ASH NATURE

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



PRESTIGE MAPLE CANADIAN NATURE

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



PRESTIGE BEECH NATURE

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



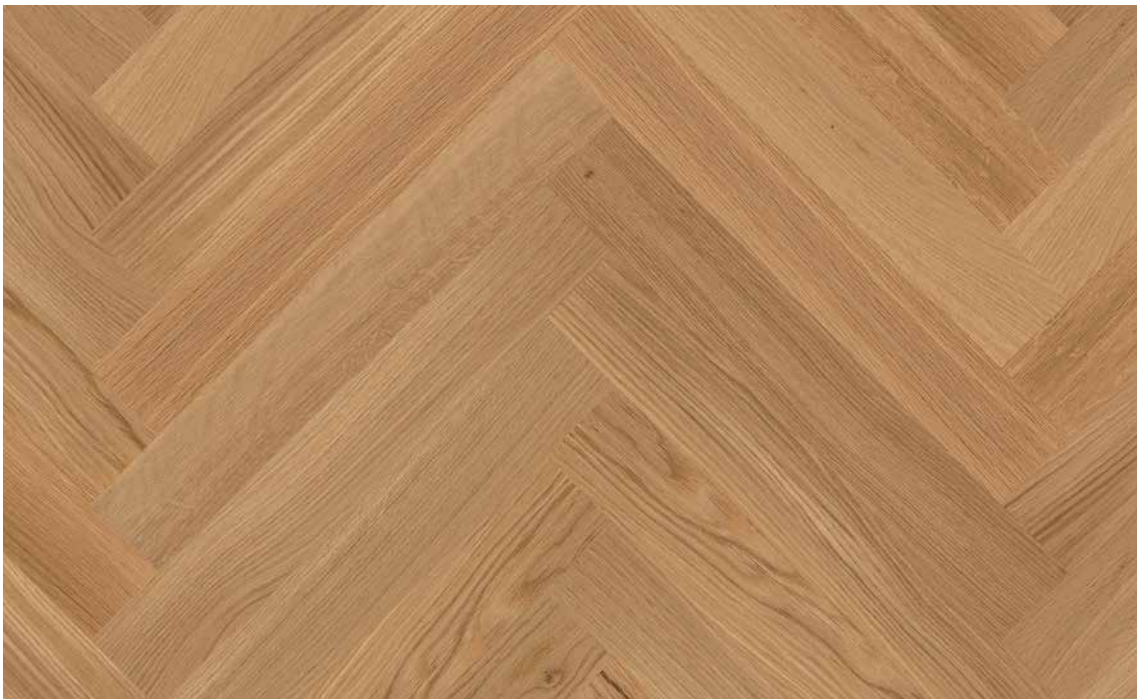


PRESTIGE OAK SELECT

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



PRESTIGE OAK NATURE

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*





PRESTIGE OAK BASIC

Dimension: *Prestige 10 x 70 x 470 mm*
Traffic 12,5 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



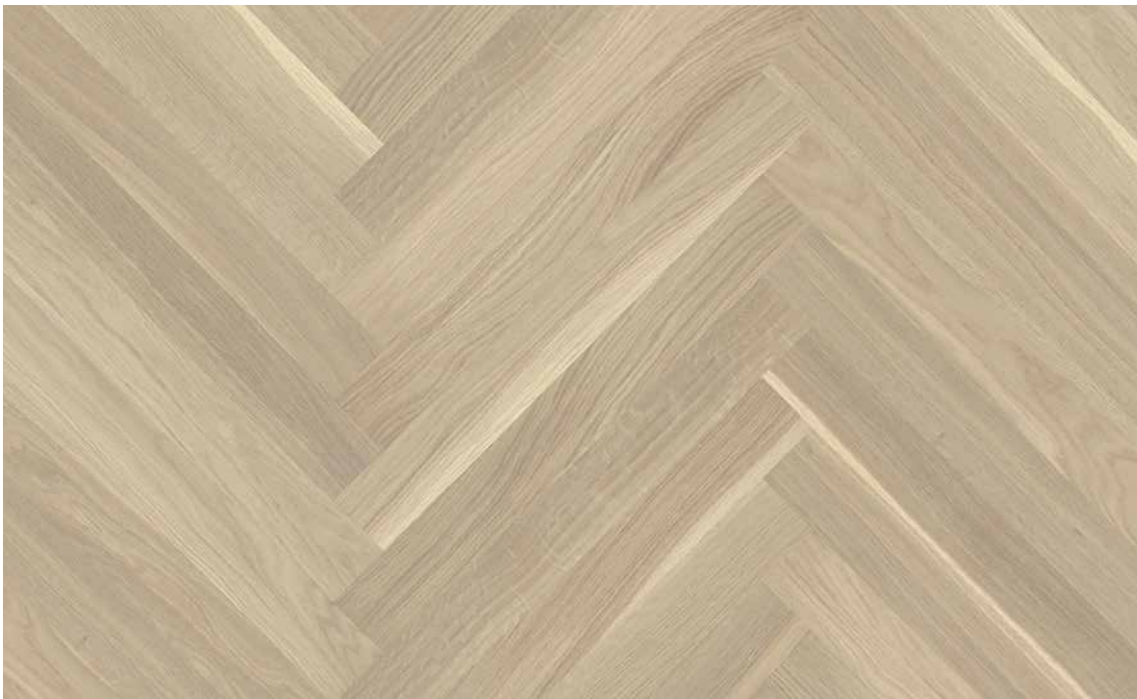


PRESTIGE OAK NATURE WHITE

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



PRESTIGE OAK BALTIC WHITE

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*





PRESTIGE CHERRY AMERICAN NATURE

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*





PRESTIGE OAK ARIZONA

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Matt lacquer*





PRESTIGE OAK TOSCANA

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Matt lacquer*



PRESTIGE WALNUT AMERICAN NATURE

Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

Surface:  *Live Natural oil*  *Live Matt lacquer*



PRESTIGE OAK SMOKED NATURE

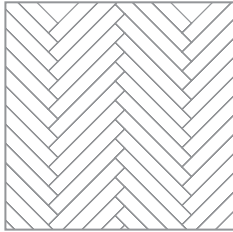
Dimension: 10 x 70 x 470 mm

Floor heating: *Very suitable*

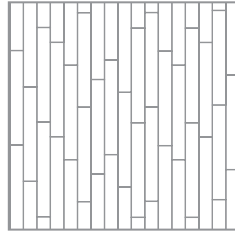
Surface:  *Live Natural oil*  *Live Matt lacquer*



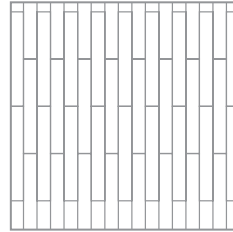
► Possible installation patterns



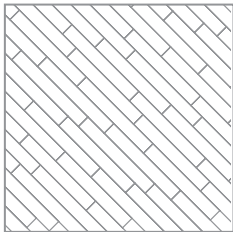
Herringbone



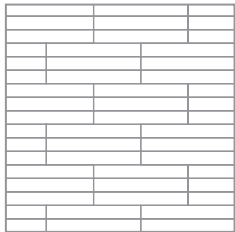
Longstrip



Longstrip brickbond



Diagonal



B-strip, brickbond

Lengthwise? Transverse? As a mosaic, in cubes, rhombuses or as a braided pattern...? The possibilities for laying a hardwood floor in a pattern are almost limitless. Depending on the design, it can change the visual effect of a room.

Ask your local hardwood flooring specialist and develop your individual ideas for laying your hardwood floor together with them.

Prestige

Dimension: 10 x 70 x 470 mm

- 2-layer parquet
- Top layer: approx. 3.5 mm
- Bottom layer: 6.5 mm spruce
- Live Natural oil, Live Matt lacquer

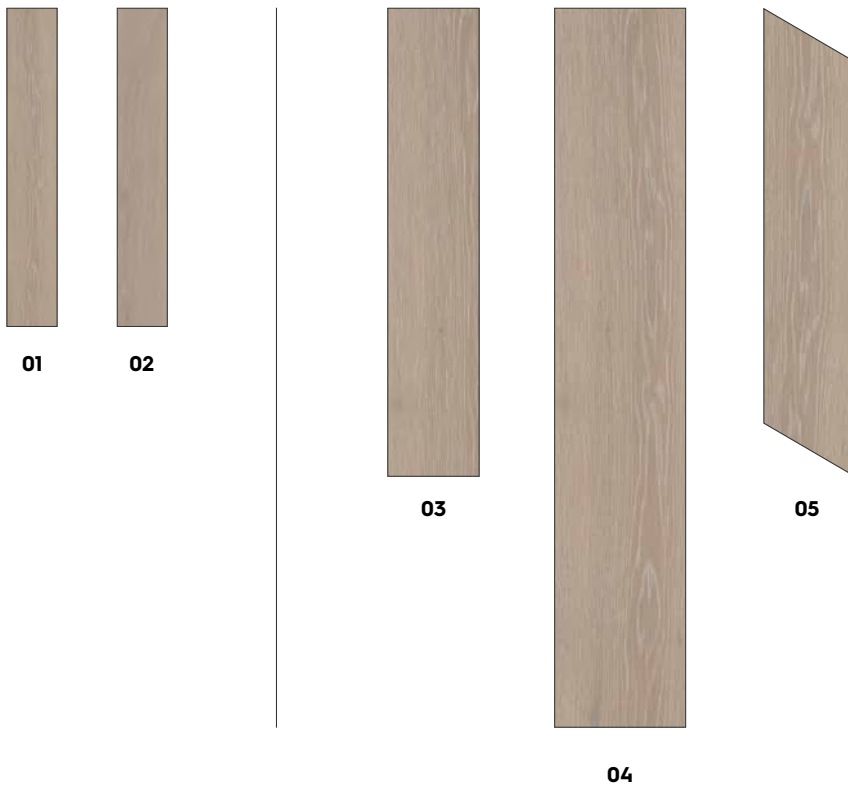
Traffic

Dimension: 12.5 x 70 x 470 mm

- 2-layer parquet
- Top layer: approx. 5.5 mm
- Bottom layer: 7.0 mm spruce
- Live Natural oil, Live Matt lacquer

Formats


When it comes to hardwood flooring with patterns, it's always all about playing with formats and shapes. To give you as much flexibility as possible, BOEN offers a selection of 2-layer and 3-layer hardwood floors.



2-layer parquet

- 01** TRAFFIC
12,5 x 70 x 470 MM
- 02** PRESTIGE
10 x 70 x 470 MM

3-layer parquet

- 03** HERRINGBONE CLICK
14 x 138 x 690 MM
-  **04** HERRINGBONE CLICK CASTLE
14 x 209 x 1045 MM
- 05** CHEVRON
14 X 138 X 611 MM

Surfaces

BOEN places considerable emphasis on protecting the environment during all phases of production. Neither lacquer nor oil emit gases which are harmful to humans or to the environment. BOEN offers its customers a wide range of surface finishes.



Live Matt lacquer

This 6 layer Live Matt sealing with a very low gloss level makes the surface look "as oiled". A natural look combined with the advantages of a scratch-resistant finish.



Protected by Bona
Live Matt Lacquer is supplied by Bona.

Live Matt Plus

For us, protection and naturalness go hand in hand. And we're putting that to the test once again with the new BOEN Live Matt Plus. This attractive and protective surface treatment can now also be applied to brushed surfaces, giving the floor even greater impact, and intensifying its soft matt quality. BOEN Live Matt Plus also penetrates the smallest pores of the wood, meaning it is now even possible to seal planks with a bevel.

Live Natural oil

Live Natural is a natural surface treatment containing oils such as sunflower, thistle or soya bean oil as well as naturally occurring waxes (carnauba, candelilla). Deep penetration of the oil into the wood is ensured by two-time application on a custom-made production line. The wood pores are saturated, and drying takes place completely naturally in the open air during a process known as the Air-Plus Process. The floor has extremely good protection properties against liquids.



Live Pure lacquer

Live Pure is the new innovative product development from BOEN: Oak planks with Live Pure surface treatment have a very natural look with ultra matt finish and very good protective characteristics. Live Pure protects the floor from dust, dirt and liquids thanks to a special treatment applied to the surface which leaves the look of the hardwood floor smooth, clear and naturally light – almost like untreated wood.

Environment



Hardwood flooring is a natural product. As a company that works with wood, BOEN has been entrusted with upholding an important legacy.

BOEN flooring is a product of natural materials. Respect for nature and for the requirement of environmental sustainability is reflected in our processing and management of raw materials. BOEN is constantly seeking methods for processing the raw materials in the most gentle and sustainable manner possible.

The raw materials processed at BOEN come from sustainable forests and other controlled sources. Beyond that, the BOEN factories have implemented a chain-of-custody system in accordance with the FSC™ standards. The Forest Stewardship Council™ is a well-known forest certification scheme.

BOEN's production methods are noted for their quality and excellent use of resources. The timber is quickly transported to the sawmill and cut, so that the drying process

can start as soon as possible, thereby avoiding discoloration. The wood is dried under monitored conditions. This allows us to guarantee the highest degree of stability for our floors.

Multi-layer hardwood flooring provides considerable savings in resources compared to solid hardwood flooring. The use of hardwood is limited to the wear layer. Three-fifths of our parquet is based on spruce and pine woods. Sawn and planed chips are by-products that occur naturally and are used in the factory's heating systems for the drying kilns, hot water supply and fuel pellets.

The German Blue Angel label has been awarded to BOEN, confirming that our manufacturing methods produce minimal amounts of waste gas and consequently contribute to a good interior climate.

OUR CERTIFICATES



Across the globe, **the Forest Stewardship Council™**, FSC™, promotes an approach to forest management that is environmentally appropriate, socially beneficial and economically viable. The companies within the BOEN Group have implemented a chain-of-custody system in

accordance with the standards of the FSC and are able to supply FSC-certified products. BOEN supplies products with the FSC Mix label. All of the products are available as FSC certified on request only. Our Group license code is FSC™ C009732, certificate number SGSCH-COC-001535. www.fsc.org, FSC - The mark of responsible forestry.



FloorScore® is a certification program established by the Resilient Floor Covering Institute (RFCI) for hard surface flooring and flooring adhesives products that meet strict indoor air quality (IAQ) requirements. Regular factory audits are also required. Products bearing the FloorScore® label meet the indoor air quality emissions criteria of LEED, CHPS, the Green Guide for Health Care, and are recognized by a long list of other healthy building programs.



The Real Wood logo is administered exclusively by authorised manufacturers belonging to the European Federation of the Parquet Industry (FEP). The decision in favour of real wood has ecological benefits. For the production, processing and storage of wood less energy is required than for other materials.



ISO 14001 Certification The ISO certification 14001 stands for the highest safety regulations and exemplary environmental performance.



Products with the **Der blaue Engel (Blue Angel)** seal of quality contain very low levels of emissions in order to ensure a healthy indoor climate.



The **FDES** certification process involves evaluating the entire life cycle of a product. Updated information on FDES certification is available at: www.tecsom.com

www.blauer-engel.de/uz176





Visit one of our showrooms or our digital showroom

You can experience the impression created by your chosen floor in our digital showroom on our webpage.

Region: Scandinavia

BOEN Bruk AS
4658 Tveit, Norway
Phone: +47 38 06 66 00

Region: Western Europe

BOEN Parkett Deutschland GmbH & Co. KG
Papenkamp 2-6, 23879 Mölln, Deutschland
Phone: +49 4542 8003 0

Regions: Central and Eastern Europe

UAB Bauwerk Group Lietuva
Šiltnamių g. 6, 21411 Kietaviškės, Elektrėnų sav. Lithuania
Phone: +370 686 55155

Region: France

Bauwerk Group France Sarl
Siège France
Savoie Hexapole - Actipole 4
73420 Viviers du lac, France
Phone: +33 4 79 34 17 12

Region: Italy

Bauwerk Group Italia Services s.r.l
Via dell'Artigianato, 48/a
28100 Novara NO, Italia
Tel: + 39 0321 393360

Regions: UK, Republic of Ireland

Bauwerk Group UK Ltd
UK-DY10 4JB Hartlebury, Worcestershire
Phone: +44 (0) 800 652 5280

Regions: USA and Canada

Bauwerk Group North America Inc.
1156 Pelican Bay Drive
Daytona Beach, FL 32119
Toll free: +1 877 638 3078

Region: Asia

Bauwerk Group Asia Ltd
Unit 1302D, 13/F Block B,
Seaview Estate, 4-6 Watson Road,
North Point, Hong Kong
Phone: +852 2367 1000 / 1012